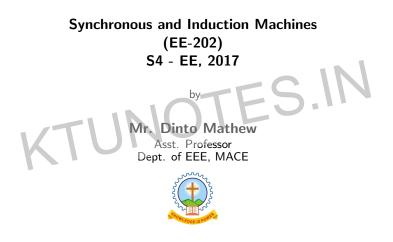
Synchronous and Induction Machines



May 13, 2017

Mr. Dinto Mathew (DDownloaded from Ktunotes in 13, 2017 1 / 58

Module 3 - Overview

Theory of Salient Pole Machine

- Blondel's Two Reaction Theory
- Phasor Diagram
- Slip test (Determination of $X_d \& X_q$)

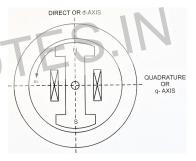
Parallel Operation of Alternators

- Requirements for Parallel Operation
- Methods of Synchronisation
 - Dark Lamp Method
 - Bright Lamp Method
 - Synchroscope
- Effects of Changing Excitation
- Load Sharing between Two Alternators

Mr. Dinto Mathew (DDownloaded from Ktunotes.in 13, 2017

Theory of Salient Pole Machine

- Cylindrical rotor \rightarrow uniform air-gap \rightarrow same reactance irrespective of the spatial position of rotor \rightarrow Synchronous reactance, X_s (constant for all postions of field poles w.r.t. armature.)
- Salient pole machine → nonuniform air-gap → reactance varies with rotor position.
- Two axes of geometry
 - **Direct Axis** Field pole axis
 - Quadrature Axis axis through the centre of interpolar space





Mr. Dinto Mathew (D Downloaded from Ktunotes.in 13, 2017



3 / 58



- \bullet Reluctance of magnetic path \rightarrow different along direct and quadrature axes.
- Reluctance of direct axis magnetic path is due to \rightarrow yoke, teeth of stator, air-gap, pole, core of rotor etc.
- Reluctance of quadrature axis magnetic path is mainly due to \rightarrow large air-gap in interpolar space
- Due to non-uniformity of reluctance of magnetic paths, armature mmf has two components
 - Direct acting component
 - Quadrature component

Mr. Dinto Mathew (DDownloaded from Ktunotes.in 13, 2017



Armature reaction:

- Unity pf \to cross magnetising or distorting effect \to armature mmf acts at right angles to the axis of salient pole
- ZPF lagging \rightarrow demagnetizing effect \rightarrow armature mmf acts directly upon magnetic path though salient pole \rightarrow directly opposing
- ZPF leading \rightarrow magnetizing effect \rightarrow armature mmf acts directly upon magnetic path though salient pole \rightarrow directly aiding

In general, if $0 < \theta < 90$

- armature mmf has both direct acting and quadrature component.
- Direct component \propto I_d \propto Sinheta
- Quadrature component $\propto I_q \propto Cos\theta$ where θ = angle between armature current and excitation voltage(E_o)

Mr. Dinto Mathew (DDownloaded from Ktunotes in 13, 2017

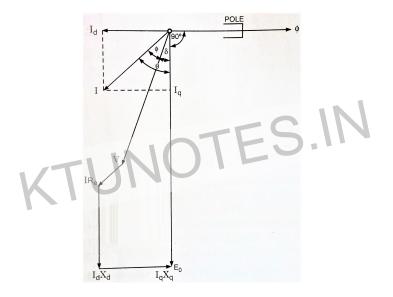


- Two reactance concept and synchronous impedance concept
- Synchronous impedance concept → Effect of armature reaction is taken into account by means of equivalent armature reactance voltage.
- Due to the difference in reluctance of magnetic paths, **two reactance concept** replaces effect of armature reaction by two fictitious voltages.
- Reactance voltages are $I_d X_{ad}$ and $I_q X_{aq}$

Mr. Dinto Mathew (D Downloaded from Ktunotes.in 13, 2017 6 / 5

Theory of Salient Pole Machine





Mr. Dinto Mathew (D Downloaded from Ktunotes.in 13, 2017 7 / 58



Assuming same armature leakage flux along direct and quadrature axes,

- Direct axis synchronous reactance, X_d = X_{ad} + X_L
 Quadrature axis synchronous reactance, X_q = X_{aq} + X_L

Mr. Dinto Mathew (DDownloaded from Ktunotes.in 13, 2017



- Two reaction theory proposed by Blondel.
- Owing to the difference in magnetic paths,
 - Armature current can be resolved into two components, I_d and I_q
 - $I_d \perp E_o$
 - I_q along E_o
 - Armature reactance has two components
 - Direct axis armature reactance(X_{ad}) associated with I_d
 - Quadrature axis armature reactance(X_{aq}) associated with I_q

Mr. Dinto Mathew (DDownloaded from Ktunotes.in 13, 2017



- Voltage equation for each phase based on two-reactance concept

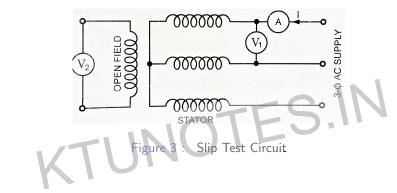
$$\overrightarrow{V} = \overrightarrow{E_o} - \overrightarrow{I}R_e - \overrightarrow{I_d}X_d - \overrightarrow{I_q}X_q$$

- Salient pole machine, $X_q = 0.6$ to 0.7 times X_d
- Cylindrical rotor machine, $X_q = X_d$

Mr. Dinto Mathew (D Downloaded from Ktunotes.in 13, 2017 10 / 58



58



- Apply a balanced reduced external voltage(V_1) to an unexcited machine at low speed little less than $N_s(Slip < 1\%)$
- Applied voltage(V₁), armature current(I) and induced voltage in the field(V₂) are measured by oscillographs.

Mr. Dinto Mathew (D Downloaded from Ktunotes.in 13, 2017



- $V_1
 ightarrow I
 ightarrow$ stator mmf
- stator mmf moves slowly relative to poles and induces emf in the field winding
- The physical poles and armature reaction mmf are alternatively in-phase and out, change occurring at slip frequency
- When axis of poles and axis of armature reaction mmf wave coincides, armature mmf acts through field magnetic circuit. Applied voltage will be equal to the drop caused by direct axis component of armature reaction and leakage reactance.
- When armature reaction mmf is in quadrature with the field poles, applied voltage is equal to drop due to cross magnetising component of armature reaction and leakage reactance.

Mr. Dinto Mathew (D Downloaded from Ktunotes.in 13, 2017



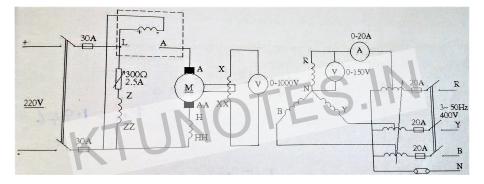


Figure 4 : Connection diagram - Slip Test

Mr. Dinto Mathew (DDownloaded from Ktunotes.in 13, 2017 13/58



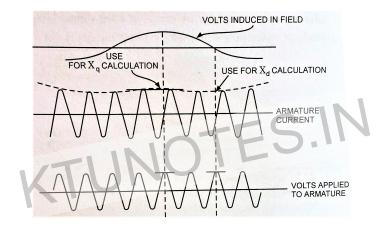
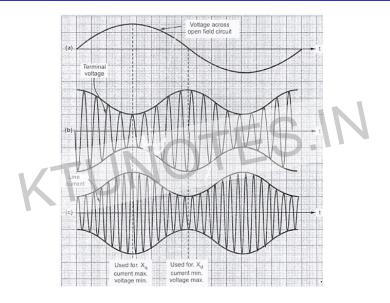


Figure 5 : Slip Test - waveforms

 $X_{d} = \frac{Maximum \ voltage}{Minimum \ current}, \quad X_{q} = \frac{Minimum \ voltage}{Maximum \ current}$ Mr. Dinto Mathew (D Downloaded from Ktunotes.In 13, 2017) 14 / 58





Mr. Dinto Mathew (DDownloaded from Ktunotes.in 13, 2017 15 / 58

Power Developed by an Alternator



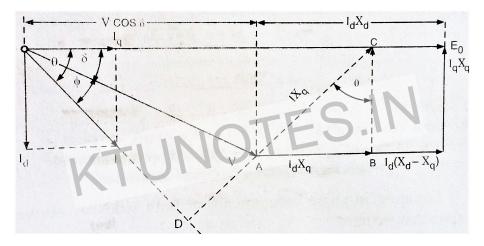


Figure 7 : Phasor diagram

Mr. Dinto Mathew (DDownloaded from Ktunotes.in 13, 2017 16 / 58

Power Developed by an Alternator



• Power developed per $phase(P_d) = Power output(P_{out})$ per phase (provided R is negligible)

$$P_{d} = P_{out} = VICos\Phi$$

$$I_{q}X_{q} = VSin\delta$$

$$I_{d}X_{d} = E_{o} - VCos\delta$$

$$ICos\Phi = I_{d}Sin\delta + I_{q}Cos\delta$$

$$P_{d} = VI_{d}Sin\delta + VI_{q}Cos\delta$$

$$\frac{E_{o}V}{X_{d}}Sin\delta + \frac{V^{2}}{2}\left[\frac{1}{X_{q}} - \frac{1}{X_{d}}\right]Sin2\delta$$

• Total power developed

$$P = \frac{3E_oV}{X_d}Sin\delta + \frac{3V^2}{2} \left[\frac{1}{X_q} - \frac{1}{X_d}\right]Sin2\delta$$
r. Dinto Mathew (DDOWNloaded from Ktunotes.in_{13,2017} 17/58



- First term \rightarrow power due to field excitation
- Second term → reluctance power(power due to saliency)
 For cylindrical machine, power due to saliency = 0 (∵ X_d = X_q)
- For Alternator, $\delta = + \mathrm{ve}$
- For synchronous motor, $\delta = -ve$

Mr. Dinto Mathew (D Downloaded from Ktunotes.in 13, 2017



Q1. A star connected salient pole alternator is driven at a speed near synchronous speed with field circuit open and stator is supplied from a three phase supply. Voltmeter connected across the line gave minimum and maximum readings of 2800V and 2820V. The line current fluctuated between 360A and 275A. Find X_d and X_q per phase. Neglect R_e . **Ans:**

$$X_{d} = \frac{Maximum \ voltage}{Minimum \ current}, \quad X_{q} = \frac{Minimum \ voltage}{Maximum \ current}$$
$$X_{d-line} = \frac{2820}{275} = 10.25\Omega, \quad X_{d-phase} = \frac{10.25}{\sqrt{3}} = 5.92\Omega$$
$$X_{q-line} = \frac{2800}{360} = 7.78\Omega, \quad X_{q-phase} = \frac{7.78}{\sqrt{3}} = 4.5\Omega$$

Mr. Dinto Mathew (D Downloaded from Ktunotes.in 13, 2017 19

M3 - Tutorial 1



Q2. A 2.2kV, 50Hz, three phase star connected alternator has $R_e = 0.5\Omega$ per phase. A field current of 30A produced full load current of 200A on short-circuit test and line to line emf of 1.1kV on open circuit test. Determine (a) power angle of alternator when it delivers full load at 0.8pf lag (b) Short circuit ratio(SCR) of the alternator. Ans: TES.IN

 $V_{ph} = \frac{V_L}{\sqrt{3}} = \frac{2200}{\sqrt{3}} = 1270.2V$ Full load current, I = 200A

Synchronous impedance per phase, $Z_s = \frac{E_{o-phase}}{I_{co-phase}} = \frac{(1100/\sqrt{3})}{200} = 3.175\Omega$ Synchronous reactance per phase, $X_s = \sqrt{Z_s^2 - R_e^2}$ $=\sqrt{3.175^2-0.5^2}=3.136\Omega$ Mr. Dinto Mathew (D Downloaded from Ktunotes.in 13, 2017



When delivering full load current,

Open circuit voltage per phase, $E = \sqrt{(VCos\Phi + IR_e)^2 + (VSin\Phi + IX_s)^2}$

 $= \sqrt{(1270.2 \times 0.8 + 200 \times 0.5)^2 + (1270.2 \times 0.6 + 200 \times 3.136)^2} = 1782V$ Total power output = $3V_{ph}I_{ph}Cos\Phi = 3 \times \frac{2200}{\sqrt{3}} \times 200 \times 0.8 = 609681W$ (Assuming non - salient pole alternator and neglecting losses) Total power developed = $\frac{3E_oV}{X_s}Sin\delta$ $\implies Sin\delta = \frac{PX_s}{F_eV} = \frac{609681 \times 3.136}{3 \times 1782 \times 1270.2} = 0.2816$

 \therefore Power angle, $\delta = Sin^{-1} (0.2816) = 16.35^{\circ}$

 $SCR = \frac{1}{X_s} = \frac{1}{316} = 0.319$ Mr. Dinto Mathew (D Downloaded from Ktunotes.in 13, 2017 21 / 58



- Efficiency •
- Reliability or Continuity of Service •
- Maintenance and RepairPhysical Size

Mr. Dinto Mathew (D Downloaded from Ktunotes.in 13, 2017 22 / 58

ES.II



- Alternators must have same output voltage rating
- Speeds of the machines should be such as to generate same frequency
- Alternators should be of same type so as to generate voltages of same waveform
- Prime movers of the alternators should have same speed-load characteristics
- Alternators should have reactances in their armature

Mr. Dinto Mathew (DDownloaded from Ktunotes.in 13, 2017



* **Synchronising** - The process of connecting an alternator in parallel with another alternator or with the common bus bar.

* **Running machine** - Alternators which are in operation and sharing the load

* **Incoming machine** - Alternator which is to be connected in parallel to the running machines.

* For satisfactory operation,

- The terminal voltage of incoming machine must be exactly equal to that of running machines or common bus bar
- The speed of incoming machine must be such that its frequency $\left(f = \frac{PN}{120}\right)$ equals to bus bar frequency
- Phase of incoming machine voltage must be the same as that of the bus bar voltage relative to the load.
- For three phase alternator, the phase sequence of incoming machine must be same as that of bus bar.

Mr. Dinto Mathew (DDownloaded from Ktunotes.in 13, 2017 24 / 58

• Synchronising of single phase alternators

- Dark Lamp Method
- 2 Bright Lamp Method

• Synchronising of three phase alternators

- Three Dark Lamp Method
- 2 Two Bright and One Dark Lamp Method
- Synchroscope

Mr. Dinto Mathew (D Downloaded from Ktunotes.in 13, 2017 25 / 58

Dark Lamp Method



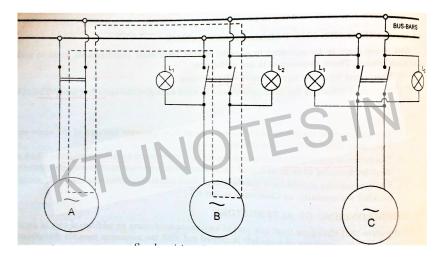


Figure 8 : Synchronising of single phase alternators

Mr. Dinto Mathew (DDownloaded from Ktunotes.in 13, 2017 26 / 58

Dark Lamp Method

- Equality of terminal voltages can be determined by connecting voltmeters to the incoming and running alternators.
- Equality of frequency and phasing can be determined with the help of synchronising lamps.
- Let alternator B is to be paralleled with alternator A,
 - Prime mover of Alternator B is started and brought up close to the rated speed.
 - Alternator B is excited and its voltage is raised by increasing the excitation.
 - If frequencies of alternators A & B are exactly same and their terminal voltages w.r.t local series circuit \rightarrow no resultant voltage will act across lamps L_1 and $L_2 \rightarrow$ Lamps will remain dark.
 - If frequencies of A & B are not equal \rightarrow flickering of lamps.
- Frequency of flickering = Difference of frequencies of two alternators. \implies greater the difference in frequencies, greater will be the frequency of flickering Mr. Dinto Mathew (D Downloaded from Ktunotes.in 13, 2017

58



• Synchronising is done at the middle of dark period.

"At the time of synchronising of alternators, the speed of the incoming machine is adjusted until the lamps go in and out very slowly, the terminal voltage of the incoming alternator is made equal to bus bar voltage by adjusting the excitation of the incoming alternator and then switch of incoming alternator is closed in the middle of the dark period."

• But it is not so easy to judge the middle of dark period.

Mr. Dinto Mathew (D Downloaded from Ktunotes.in 13, 2017

Bright Lamp Method



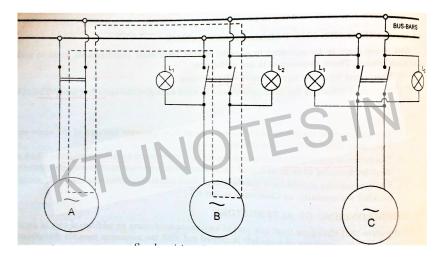


Figure 9 : Synchronising of single phase alternators

Mr. Dinto Mathew (DDownloaded from Ktunotes.in 13, 2017 29 / 58



- Easy to judge the middle of bright period
- In Bright lamp method, lamps are cross-connected.
- Maximum voltage across lamps will occur when alternator C is in phase opposition with alternator A.
- Magnitude of maximum voltage that can exist across a lamp is double that of the voltage of one machine.
- After doing the adjustments, the synchronising switch is closed at the middle of bright period.

Mr. Dinto Mathew (D Downloaded from Ktunotes.in 13, 2017



"Phasing out the alternator" \rightarrow The process of checking the phase sequence and getting it correct

- Three Dark Lamp Method
- 2 Two Bright and One Dark Lamp Method
- Osing Synchroscope

Mr. Dinto Mathew (D Downloaded from Ktunotes.in 13, 2017 31 / 5

Three Dark Lamp Method



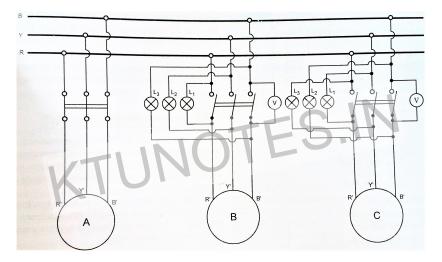


Figure 10 : Synchronising of 3-Phase Alternators

Mr. Dinto Mathew (DDownloaded from Ktunotes.in 13, 2017 32 / 58



33 / 58

- Prime mover of alternator B is started and brought up close to the rated speed.
- Then alternator B is excited and its voltage is raised by increasing the excitation.
- If the incoming alternator B is properly connected, all the three lamps should become bright and dark together.
- If they bright and dim in sequence incoming alternator B is not properly connected with the bus-bars and the phase sequence of incoming alternator B must be reversed relative to the system. (Interchange any two leads on either the alternator side or the line side of the switch)
- The speed of incoming machine is further adjusted until the lamps flicker at a very rate and voltage is made equal to the bus bar voltage by adjusting the excitation.
- The synchronising switch is closed at the instant all the three lamps are dark.

Mr. Dinto Mathew (DDownloaded from Ktunotes.in 13, 2017

Two Bright and One Dark Lamp Method



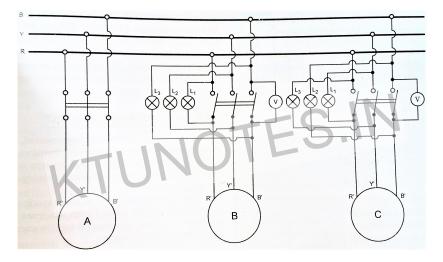


Figure 11 : Synchronising of 3-Phase Alternators

Mr. Dinto Mathew (DDownloaded from Ktunotes.in 13, 2017 34 / 58

Two Bright and One Dark Lamp Method



- When incoming alternator is in synchronism with running machine, lamps L_1 and L_3 are bright and L_2 is dark.
- Since near the point of synchronism, the brightness of one lamp increases and of another decreases. The instant at which the incoming machine is in synchronism with the bus-bars can be accurately determined and the paralleling switch will be closed at this instant.
- If the incoming machine is too fast → voltage across L₃ decreases, L₁ increases and L₂ decreases.
- If the incoming machine is too slow → voltage across L₃ increases, L₁ decreases and L₂ increases.
- Hence when the three lamps are placed in a ring, a light wave travelling in counter-clockwise direction indicates that the incoming machine is slow and light wave travelling in clockwise direction indicates that the incoming machine is fast.
- Synchronising switch is closed when changes in light are very slow and at the instant the lamp L₂ is dark.

Mr. Dinto Mathew (D Downloaded from Ktunotes.in 13, 2017 35 / 58

Using Three Limbed Transformer and Lamp



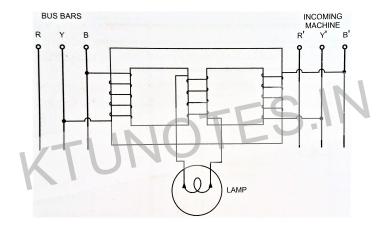


Figure 12 : Three Limbed Transformer and Lamp

Mr. Dinto Mathew (DDownloaded from Ktunotes.in 13, 2017 36 / 58



- The two primary windings on the outer limbs are connected to bus-bar and incoming alternator.
- secondary winding on the central limb is connected to the lamp
- The correct moment for closing paralleling switch is the middle of dark period if primaries are each connected the same way round, and the middle of the bright period if the connections of one winding are reversed.



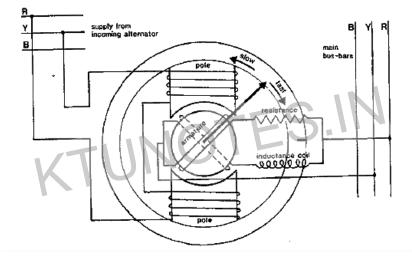


Figure 13 : Synchroscope



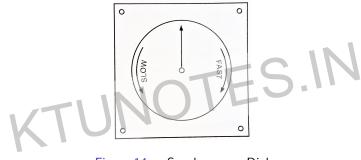


Figure 14 : Synchroscope-Dial

Mr. Dinto Mathew (DDownloaded from Ktunotes in 13, 2017 39 / 58



- \bullet Synchroscope \to Instrument indicating the difference of phase and frequency between two voltages.
- Its a split-phase motor
- Torque is developed if the frequencies of the two voltages differ.
- Voltages from corresponding phases of incoming and running alternators are applie to synchroscope.
- When frequencies are equal, no torque is exerted on the pointer and the pointer stops at the middle of the dial.
- When pointerstops at vertical position, the frequencies are equal, the voltages are in phase and the paralleling switch can be closed.



- Once synchronisation is done, the machine will try to remain in synchronism with other alternators.
- Any tendency to depart from synchronism is opposed by synchronising torque produced due to circulating current flowing through the alternators.

Synchronising Current



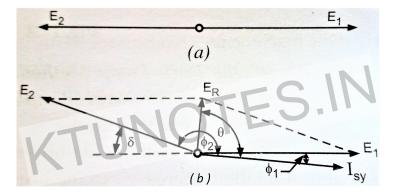


Figure 15 : Voltage Phasors



- When two alternators are in synchronism \rightarrow have equal emfs in exact phase opposition \rightarrow no circulating current (Fig. (a))
- When induced emfs are equal in magnitude but not in exact phase opposition → resultant emf around the local circuit ≠ zero → causes flow of current → Synchronising current(*I_{sy}*)
- \rightarrow Let alternator-2 tends to retard,
 - E_2 falls back by a phase angle δ electrical degrees
 - $|E_1| = |E_2| = E$

but phase difference = 180 - δ

Synchronising Current



 \rightarrow Resultant emf(E_R)

$$E_{R} = 2ECos\left(\frac{180 - \delta}{2}\right)$$
$$= 2ECos\left(90 - \frac{\delta}{2}\right)$$
$$= 2ESin\frac{\delta}{2}$$
$$= 2E \times \frac{\delta}{2}$$
$$= E\delta$$

 \rightarrow Synchronising current(I_{sy})

$$I_{sy} = \frac{E_R}{Z_{cs}} = \frac{E\delta}{Z_{cs}}$$

where Z_{cs} = combined synchronous impedance/phase of the 2 alternators Mr. Dinto Mathew (DDOWNIOADED from Ktunotes.In 13, 2017 44 / 58

Synchronising Current



- I_{sv} lags behind E_R by an angle θ
- If $R_{ce} \ll X_{ce}$

- $I_{sy} = \frac{E_R}{X_{cs}}$ $\implies I_{sy} \text{ lags } E_R \text{ by } 90^\circ \implies \text{ almost in phase with } E_1$ $I_{sy} \Rightarrow \text{ generating current w.r.t machine 1 and motoring current w.r.t}$ machine 2
- I_{sv} sets up synchronising torque(T_{sv}) which tends to accelerate machine no.2 and decelerate machine no.1
- Any departure from synchronism results in development of synchronising torque which tends to keep the machines in synchronism

Synchronising Power

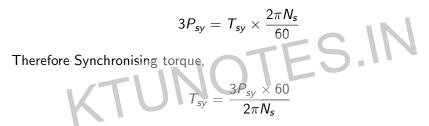


- Power supplied by Machine no.1 = $E_1 I_{sy} Cos \Phi_1$
- Power received by Machine no.2 = $E_2 I_{sy} Cos (180 \Phi_2)$
- Power supplied by Machine no.1 = Power received by Machine no.2 + copper losses
- Power supplied by Machine no.1 is called as Synchronising power(P_{sy})

$$P_{sy} = E_1 I_{sy} Cos \Phi_1$$
$$= E_1 I_{sy}$$
$$= E \times \frac{E\delta}{X_{cs}}$$
$$= \frac{\delta E^2}{X_{cs}}$$

• Total synchronising power = $3P_{sy} = \frac{3\delta E^2}{X_{cc}}$ Mr. Dinto Mathew (DDOWNLOADED from Ktunotes.in 13, 2017 46 / 58





where N_s is the synchronous speed in rpm



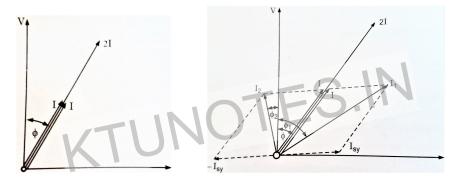


Figure 16 : (a)

Figure 17 : (b)

Effects of Changing Excitation

- Let two identical alternators are sharing equally a load of $pf\ Cos\Phi$
 - If both the machines have same excitation, $\implies |I_1| = |I_2| = 1$ Also $I_1 \& I_2$ are in phase(Fig. (a))
- If the excitation of alternator 1 is increased,(Fig. (b))
 - $|E_1| > |E_2| \implies I_{sy}$ flows
 - I_{sy} is almost in quadrature with V
 - Output current of alternator 1, $\overrightarrow{l_1} = \overrightarrow{l} + \overrightarrow{l_{sy}}$
 - Output current of alternator 2, $\overrightarrow{l_2} = \overrightarrow{l} - \overrightarrow{l_{sy}}$
 - For alternator 1, $\Phi_1 > \Phi \implies Cos\Phi_1 < Cos\Phi \implies$ pf decreases.
 - For alternator 2, $\Phi_2 < \Phi \implies Cos\Phi_2 > Cos\Phi \implies$ pf improves.
 - By changing the excitation, the power factors of alternators are changed.





- *I_{sy}* doesn't change wattful(active) components but changes the wattless(reactive) components.
- Due to change in excitation, the output current of alternators changes with no appreciable change in it's active power(kW).
- During parallel operation of two alternators, increase in excitation of alternator 1 causes,
 - increase in terminal voltage of alternator 1
 - increase in reactive power supplied by alternator 1
 - decrease in reactive power supplied by alternator 2

Load Sharing between Two Alternators



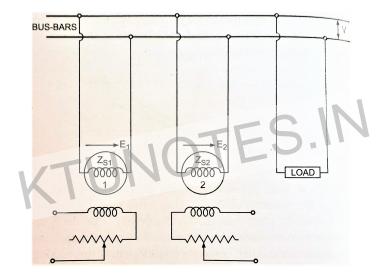


Figure 18 : Load sharing

- Consider two Alternators(A_1 and A_2) with identical speed-load characteristics running in parallel.

Let,

- V = Common terminal voltage in volts
- Z = Load impedance
- $E_1 = \text{Generated emf of } A_1$
- E_2 = Generated emf of A_2
- Z_{s1} = Synchronous impedance per phase of A_1
- Z_{s2} = Synchronous impedance per phase of A_2





- Terminal voltage of A_1

$$V = E_1 - l_1 Z_{s1}$$

$$\implies l_1 = \frac{E_1 - V}{Z_{s1}}$$
- Terminal voltage of A_2

$$V = E_2 - l_2 Z_{s2}$$

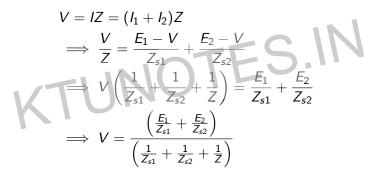
$$\implies l_2 = \frac{E_2 - V}{Z_{s2}}$$

Therefore,

$$I_1 + I_2 = \frac{E_1 - V}{Z_{s1}} + \frac{E_2 - V}{Z_{s2}}$$
Mr. Dinto Mathew (D Downloaded from Ktunotes in 13, 2017 53 / 58



- Voltage across load





Q1. Two single phase alternators with emfs $E_1 = 100V \& E_2 = 110V$ and synchronous impedances $Z_{s1} = (0.2 + j1) \Omega \& Z_{s2} = (0.2 + j1) \Omega$ operate in parallel on a load impedance of $Z = (3 + j4) \Omega$. Determine the terminal voltage and power output of each machine. res.II

Ans:

Ans:

$$V = 96 - j3.87V$$

 $l_1 = 5.457 \ge 34.64A$

$$I_2 = 14.24 \angle -63.24 A$$

$$P_1 = 443W$$

$$P_2 = 664.8W$$



Q2. Two alternators running in parallel supply a lighting load of 2000kW and a motor load of 4000kW at pf 0.8 lagging. One machine is loaded to 2400kW at pf 0.95 lagging. What is the output and power factor of the second machine.

Ans:

- $P_2 = 3600 \text{kW}$ $Q_2 = 2211.16 \text{kVAR}$
- $pf_2 = 0.8521$ lagging



- **9** J. B. Gupta, "Theory and Performance of Electrical Machines"
- P. S. Bimbra, "Electrical Machinery"
- Sagrath J. and D. P. Kothari, "Theory of AC Machines"
- Say M. G., "The Performance and Design of A. C. Machines"
- S Fitzgerald A. E., C. Kingsley and S. Umans, "Electric Machinery"
- S Langsdorf M. N., "Theory of Alternating Current Machinery"
- Ø Deshpande M. V., "Electrical Machines"
- Oharles I. Hubert, "Electric Machines"
- Interprete State of Content of

Thank You S.IN

Mr. Dinto Mathew (D Downloaded from Ktunotes.In 13, 2017 58 / 58